

Work Order ID 60599

Thursday, July 15, 2010 10:22:06 AM

Item ID: D206-642-312

Revision ID:

Item Name: Skidtube RH

Start Date: 7/15/2010 Start Qty: 1.00

Required Date: 7/22/2010 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date: 10-7-15 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-642

N

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D206-642-312 CHG006

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

Setup Start

Stop

Run Start

Stop

Cust Item ID:

Customer:

Hj for BG 10/07/26

S 10/08/05

10-7-2010

FD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D206-642-312 Location: _____ PPP Rev: _____	0.00 0.00							
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

Accept Qty Reject Qty Reject Number Insp. Stamp

10/8/5 SP

10/08/05
ME
10-8-05

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Picklist Print

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Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

Required Qty: 1.00

Comments:

IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DS19421 DD verified by: EC IPP
 Rev: M 09-03-02 as per DS19440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DS19421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-341 Manufactured No



Replacement Skidtube

Location

FG081

36550
44043
44044

Loc Qty

3
1
1
1

Loc Code

110 Each 1.0000



60879 10.7.278

D206-648-013



GHW Modification

Manufactured No

Location

FG120

59234

Loc Qty

1
1

Loc Code

110 Each 13.0000



10.7.27

D2932-2



Saddle RH Out, 206

Manufactured No

Location

ST421

53329

ST428

58266
60253

Loc Qty

3
3
10
4
6

Loc Code

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Work Order ID: 60599

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

D2933-2



Saddle RH In, 206

Manufactured No

110 Each

5.0000

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00



10.7.27SP

LocationLoc QtyLoc Code

ST428

5

52587

2

53330

3

110 Each

8.0000



1

1

10.7.27SP

D2938-2



Saddle RH Out, 206

Manufactured No

LocationLoc QtyLoc Code

ST421

3

53332

3

ST428A

5

58269

1

58533

4

110 Each

7.0000



1

1

10.7.27SP

D2939-2



Saddle RH In, 206

Manufactured No

LocationLoc QtyLoc Code

ST428A

7

53334

3

58268

1

58535

3

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Parent Item Name: Skidtube RH

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

332.0000

8

8



Bolt

LocationLoc QtyLoc Code

ST354

332

112431

32

114382

50

114522

50

114941

200

110

Each

249.0000

16

16

D2652

Manufactured

No



Bushing

LocationLoc QtyLoc Code

FG

44

31985

44

ST021

205

58176

42

59109

163

110

Each

2,684.000

8

8

MS21042L3

Purchased

No



Nut

LocationLoc QtyLoc Code

ST300

2684

112385

4

114523

204

114718

476

114784

2000

110

Each

0.0000

8

8

AN960JD10

NAS1149D0363J

Purchased

No



Washer



1115107 10.7.27

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Parent Item Name: Skidtube RH

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

215.0000

4

4



Bolt

LocationLoc QtyLoc Code

ST337

215

114199

15

114752

100

115108

100

110

Each

69.0000

4

4

AN5-11A

Purchased

No



Bolt

LocationLoc QtyLoc Code

ST337

69

112314

39

115016

30

110

Each

0.0000

8

8

AN960JD516

NAS1149D0563J

Purchased

No



Washer

AN4-6A

Purchased

No



Bolt

LocationLoc QtyLoc Code

ST356

1260

112933

96

113149

361

114523

2

114615

1

114941

500

115108

300

110

Each

0.0000

24

24

AN960JD416

NAS1149D0463J

Purchased

No



Washer

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Parent Item Name: Skidtube RH

MS21042L4

Purchased No

110 Each

Nut

LocationLoc Qty

ST300

4191

113422

68

114523

28

114718

95

114784

2000

115108

2000

110 Each

D3407-043

Manufactured No

Tow Ring

LocationLoc Qty

ST464

38

50176

6

50387

20

53351

12

110 Each

D3456-1

Manufactured No

Washer

LocationLoc Qty

ST058

56

54692

56

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

4,191.000

12

12



10.7.27

Loc Code

38.0000

1

1



10.7.27

Loc Code

56.0000

1

1



10.7.27

Loc Code

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Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110 Each

63.0000

2

2



Washer

LocationLoc QtyLoc Code

FG	10	
32409	10	
ST059	53	
45913	2	
52981	51	



10.7.27

SP

MS21043-4

Purchased No

110 Each

1,283.000

1

1



Nut

LocationLoc QtyLoc Code

FG	40	
104603	40	
ST301	1243	
112492	25	
113069	8	
114348	410	
114523	500	
114784	300	



10.7.27

SP

AN4CSA

Purchased No

110 Each

513.0000

1

1



BOLT

LocationLoc QtyLoc Code

ST346	513	
110552	13	
112243	500	



10.7.27

SP

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Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

AN960C416 NAS1149C0463 Purchased No

110 Each

113.0000

1

1

washer

Location

Loc Qty

Loc Code

ST346

113

100993

113

D3413-1

Manufactured No

110 Each

31.0000

1

1

Ring

Location

Loc Qty

Loc Code

ST473

31

51586

1

53446

23

58524

7

D2712

Manufactured No

110 Each

193.0000

10

10

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

143

16400

20

50415

123

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Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

70.0000

2

2



Saddle Spacer



107-268

Location

Loc Qty

Loc Code

FG

6

31929

6

ST031

64

59641

64

D2935

Manufactured No

110

Each

56.0000

2

2



Saddle Spacer



107-26 SD

Location

Loc Qty

Loc Code

ST028

45

59642

45

ST031

11

50211

11

2

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